



DESC.: **SIENNA XLE AWD WOODLAND EDITION**  
 VIN: **5TDASKFC4NS048584**  
 YR/MDL: 2022/5409A  
 CLR: CEMENT/STRATUS GR (01H5/13)  
 FINAL ASSEMBLY POINT: PRINCETON, INDIANA, U.S.A.

**STANDARD EQUIPMENT**  
 UNLESS REPLACED BY OPTIONAL EQUIPMENT

- MECHANICAL & PERFORMANCE**  
 - 2.5L 4-Cylinder Engine  
 - 245 Combined Net Horsepower  
 - Electronic Continuous Var. Tran. (ECVT)  
 - 18-in Wheels  
 - Electronic On-Demand All-Wheel Drive  
 - Tow Hitch Receiver

- SAFETY & CONVENIENCE**  
 - Toyota Safety Sense 2.0: Pre-Collision Sys w/ Pedestrian Detection, Full-Speed Range Dynamic Radar Cruise Control, Lane Departure Alert w/ Steering Assist, Lane Tracing Assist, Automatic High Beams, Road Sign Assist  
 - STAR Safety System  
 - LATCH-Lower Anchor & Tether for Children  
 - Blind Spot Monitor w/ RCTA  
 - 5-Door Smart Key w/ Push Button Start

- EXTERIOR**  
 - Roof Rails with Crossbars  
 - Hands-Free Dual Power Sliding Side Doors  
 - Power Liftgate  
 - Frt & Rear Parking Assist w/ Auto Brake

- INTERIOR**  
 - 1500W Inverter with Two 120V AC Outlets  
 - Premium Audio - 9-in Touchscreen w/ Navigation, 12 JBL Spkrs incl Subwoofer & Amplifier, Hands-Free Bluetooth, USB Media Port, 6 USB Charge Ports, SiriusXM w/ 3-Month Platinum Trial, Android Auto & Apple CarPlay Compatible  
 - Four Zone Auto Climate Control  
 - SofTex-Trimmed Seats, Heated & Power Front Seats, 2nd-Row Captain's Chairs w/ Super Long-Slide Feature, 60/40 One-Motion-Stow w/ Split & Stow 3rd Row Seat  
 - Rear Seat Reminder  
 - For Full Product Details, Please Visit Toyota.com/Sienna  
 \*\*\*Full Tank of Gas\*\*\*

**MANUFACTURER'S SUGGESTED RETAIL PRICE \$45,350.00**

OPTIONAL EQUIPMENT		
FE	50 State Emissions	
ST	Temporary Spare Tire	75.00
R5.	Cargo Tray	99.00

**GOVERNMENT 5-STAR SAFETY RATINGS**

**Overall Vehicle Score ★★★★★**  
 Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

**Frontal Crash** Driver Passenger ★★★★★  
 Based on the risk of injury in a frontal impact. Should ONLY be compared to other vehicles of similar size and weight.

**Side Crash** Front seat Rear seat ★★★★★  
 Based on the risk of injury in a side impact.

**Rollover** ★★★★★  
 Based on the risk of rollover in a single-vehicle crash.

Star ratings range from 1 to 5 stars (★★★★★) with 5 being the highest.  
 Source: National Highway Traffic Safety Administration (NHTSA)  
 www.safercar.gov or 1-888-327-4236

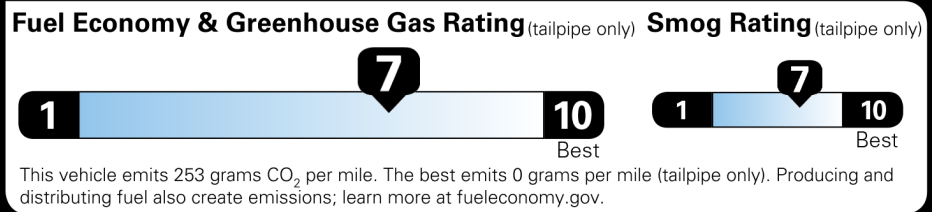
**EPA DOT Fuel Economy and Environment**

**Gasoline Vehicle**

**Fuel Economy**  
**35** MPG  
 Minivans range from 20 to 48 MPG. The best vehicle rates 142 MPGe.  
 35 city 36 highway  
 2.9 gallons per 100 miles

**You save \$1,500**  
 in fuel costs over 5 years compared to the average new vehicle.

**Annual fuel cost \$1,000**



Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 27 MPG and costs \$6,500 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$2.35 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

**fueleconomy.gov**  
 Calculate personalized estimates and compare vehicles



DELIVERY, PROCESSING AND HANDLING FEE 1,215.00

**TOTAL \$46,739.00**

The New Vehicle Limited Warranty provides 3-year/36,000 mile basic coverage, 5-year/60,000 mile powertrain coverage, plus 5-year/unlimited mile corrosion perforation coverage. See Warranty and Maintenance Guide for details. An extended service contract may be available for the vehicle. Ask dealer for details. Manufacturer's suggested retail price includes manufacturer's recommended pre-delivery service. Gasoline, license and title fees, applicable federal, state and local taxes and dealer and distributor installed options and accessories are not included in the manufacturer's suggested retail price.

ToyotaCare, which covers normal factory scheduled maintenance for two years or 25,000 miles, whichever occurs first, is included as part of the sales price of the vehicle for qualifying buyers. See participating dealer for eligibility and coverage details.

Delivered by Truck to: 20102  
 LEXINGTON TOYOTA  
 409 MASSACHUSETTS AVE  
 LEXINGTON MA02420



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